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## Typical Data Sheet

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### PPR-ABS02

#### ABS General Purpose 5 Izod Natural

Test Description	Method	Properties	
		English	S.I.
Tensile Strength at Yield, psi (Mpa)	D-638	6,000	41.4
Elongation at Break, %	D-638	35	
Flexural Strength, psi (Mpa)	D-790	10,500	72.4
Flexural Modulus (Tangent), psi (Mpa)	D-790	350,000	2,414
Izod Impact (Notched), ft-lb./in (J/m)	D-256	5.0	270
Melt Flow Rate, g/10 min. 230/3.8	D-1238	4.0	
Specific Gravity	D-792	1.050	
Heat Deflection Temperature			
At 264 psi, F (C)	D-648	185	85
At 66 psi, F (C)	D-648	195	91
Linear Mold Shrinkage	D-955	0.0060	

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Values shown are averages and not to be construed as specifications.